



Drasta C 1022

DESCRIPTION

Cold quenching oil.

APPLICATIONS

- Cold quenching oil for standard applications.
- Quenching of bulky, simple-shaped parts made of medium or high-alloy steels with good hardening capacity.
- Quenching of case-hardened or nitrided steels.
- Working temperature: 30°C to 80°C.
- All types of furnaces with separate or built-in tanks.

ADVANTAGES

- Excellent resistance to oxidation and thermal changes owing to:
 - Highly refined base oils
 - Effective and durable antioxidant additives provide a long bath useful life.
- High flash point to ensure risk-free operation within the working temperature range.
- Low volatility limits losses due to evaporation and the formation of vapors and fumes.
- Virtually aromatic-free base oils; odorless and colorless product, provide a better workplace environment.
- Less distortion and cracking due to a lower cooling speed at low temperature.
- **Drasta C 1022** is fully compatible with all quenching oils within **TotalEnergies'** product range.

This lubricant used as recommended and for the application for which it has been designed does not present any particular risk. A material safety data sheet conforming to the regulations in use in the E.C. can be obtained from your local commercial advisor or downloaded at ms-sds.totalenergies.com

TYPICAL CHARACTERISTICS

Typical characteristics	Methods	Units	Drasta C 1022
Density at 15 °C	ISO 3675	kg/m ³	836
Viscosity at 40 °C	ISO 3104	mm ² /s	22
Viscosity at 100 °C	ISO 3104	mm ² /s	4.4
Cleveland flash point	ISO 2592	°C	230

The characteristics shown in this table are typical values given for illustrative purposes.

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