#### **TECHNICAL DATA SHEET**

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Weaving Oil

## DESCRIPTION

Mineral based lubricant for the overoiling of continuous warp yarns

## **APPLICATIONS**

 Used for the overoiling of continuous warp yarns sized with synthetic agents (vinylic, acrylic, soluble polyester)

# **ADVANTAGES**

- Provides high level antistatic protection
- · Ensures an excellent wetting power
- Protects sizing layer against abrasion during weaving
- · Chemically inert towards most sizing agents
- · Ensures good uncrossing of yarns on weaving looms
- · Easily scourable through desizing treatments
- Environmentally friendly (no ethoxylated alkylphenol (APEO))
- Complies with the OEKO-TEX® standard 100 requirements

# **RECOMMENDATIONS**

## **Method of Application**

- · Applied by a constant level kiss roller system
- Used at room temperature
- · Used at the outlet of the sizing machine
- This product is applied not diluted into water

#### De-Oiling

Best conditions for a good removal:

- Temperature around 90 °C
- Alkaline pH
- 1 to 2 g/l of detergent from our Deterfix range
- · Softened water or hardness inferior to 20 °fH

## Quantities to be used

• General case: 1 - 2 %

NB: ratio in % are given according to the weight of textile fibers transformed

## **Storage**

- Temperature from 5 °C to 40 °C
- The product freezes at -5 °C and becomes clear and homogeneous again at 0 °C without stirring
- · Shelf Life: 1 year from TotalEnergies' delivery date



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# Paratex ENC 51 Z

Weaving Oil

# TYPICAL CHARACTERISTICS

Aspect at 20 °C	Clear liquid
Color Gardner	< 10 °G
Density at 20 °C	0,86
Viscosity at 20 °C	36 – 41 cSt
Flash point	> 130 °C
Ionic character	Non-ionic / Anionic

