#### **TECHNICAL DATA SHEET**

V.01/2023 Ref. TX LI 162 APZ





### **DESCRIPTION**

Anti-splashing, mineral based coning oil for continuous textured yarns.

## **APPLICATIONS**

Lubrication of raw and dyed polyamide or polyester yarns textured on any fast machine.

Especially developed for throwing processes such as texturizing.

### **SPECIFICATIONS**

Oeko-Tex Eco Passport and Standard 100 compliant.

### **ADVANTAGES**

Decreases yarn/metal and yarn/yarn friction

Provides high level antistatic protection

Decreases product loss linked to oil splashing

Improves the regularity of oil pick up on the yarns

Decreases and stabilizes unwinding tensions

Easily scourable through conventional washing processes

Limits dripping on yarn-guides

Environmentally friendly (no ethoxylated alkylphenol (APEO))

This lubricant used as recommended and for the application for which it has been designed does not present any particular risk.

A material safety data sheet conforming to the regulations in use in the E.C. can be obtained from your local commercial adviser or downloaded at ms-sds.totalenergies.com

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# **RECOMMENDATIONS**

#### Quantities to be used

- Textured polyamide: 1,5 2,5%
- Textured polyester (standard case): ≈ 3%
- Textured polyester (weft for water jet loom): ≈ 1,5%
- Textured polyester (warp for sizing): 1,2 1,5%

#### **De-Oiling**

Best conditions for a good removal:

- Temperature included between 60°C to 80°C
- pH from 8 to 9
- 1 to 2g/l of detergent from our Deterfix range

#### **Storage**

- Temperature from 5°C to 40°C
- For pumping product use exclusively pumps equipped with revolving pistons or vanes (speed: less than 80 RPM) or pumps with membranes (speed: less than 70 strokes per minute).
- Shelf Life: 1 year from TotalEnergies' delivery date

### TYPICAL CHARACTERISTICS

| PROPERTIES             | VALUES       | UNITS             | STANDARDS            |
|------------------------|--------------|-------------------|----------------------|
| Aspect at 20°C         | Clear liquid | /                 | Internal             |
| Gardner Color          | < 2          | °G                | ISO 4630             |
| Density at 20°C        | 0,84         | g/cm <sup>3</sup> | ISO 12185            |
| Kin. viscosity at 20°C | 29 - 33      | cSt               | ISO 3104 / ASTM D445 |
| Flash point            | > 130        | °C                | ISO 2592             |

## **APPROVALS**

N/A

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